

**DO NOT SCALE**

**IF IN DOUBT, ASK!**

REVISIONS			
REV.	DESCRIPTION	DATE	DRAWN
1	ADDED SHEET 2	01/08/2016	CC

NOTES

1. GRILLES AVAILABLE AT ADDITIONAL COST.
2. DAMPER PHYSICAL FREE AREA APPROX. 1.52M<sup>2</sup>.

MATERIAL:  
MILD STEEL

FINISH  
GALV. OR ZINTEC POWDER COATED

MASS WITHOUT PACKAGING  
131KG

TOLERANCES EXCEPT WHERE OTHERWISE STATED

X	±	0.5MM
X XX	±	0.05MM
ANGLES	±	0.5°

SURFACE TEXTURE TO BE 1.6 UMRA OR BETTER

DE-BURR ALL SHARP EDGES AND HOLES  
ITEM MUST BE FREE FROM SCRATCHES, DENTS AND OTHER BLEMISHES.

DIMENSIONS IN MILLIMETRES



UNIT 3A, THE SHADE, SOHAM, CB7 5HF  
T: 01223 450060 F: 01223 450061  
www.breathingbuildings.com/products

TITLE:

E-STACK: S1500L VERISON 3

DRAWING NO:

1510\_9001

REV	DRAWN	DATE	CHK'D	DATE
1	CC	01/08/2016		

SCALE 1:30 A3 SHEET 1 OF 2



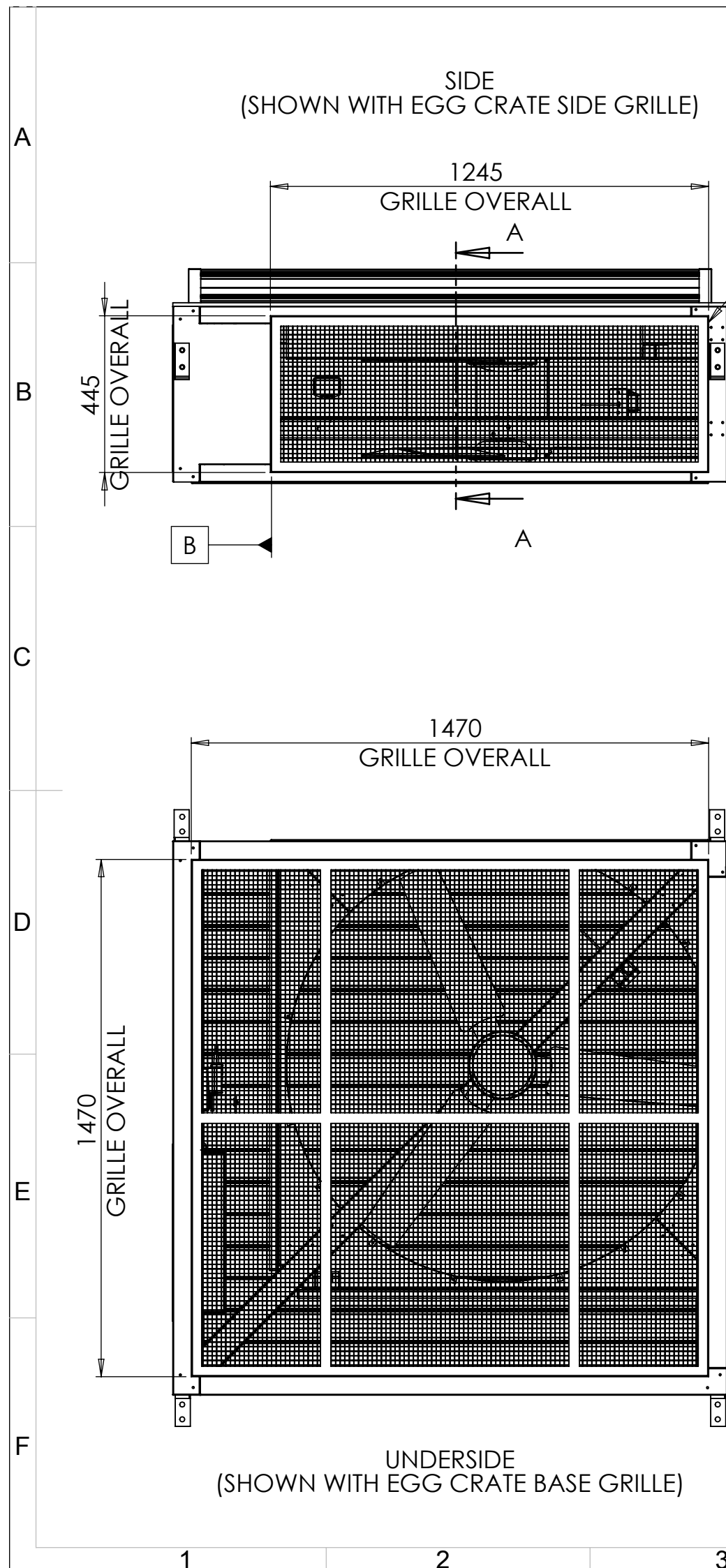
BREATHING BUILDINGS CONTINUOUSLY WORK TO IMPROVE OUR PRODUCTS. TO ENSURE UP TO DATE DRAWINGS, PLEASE CONTACT BREATHING BUILDINGS.

**DO NOT SCALE**

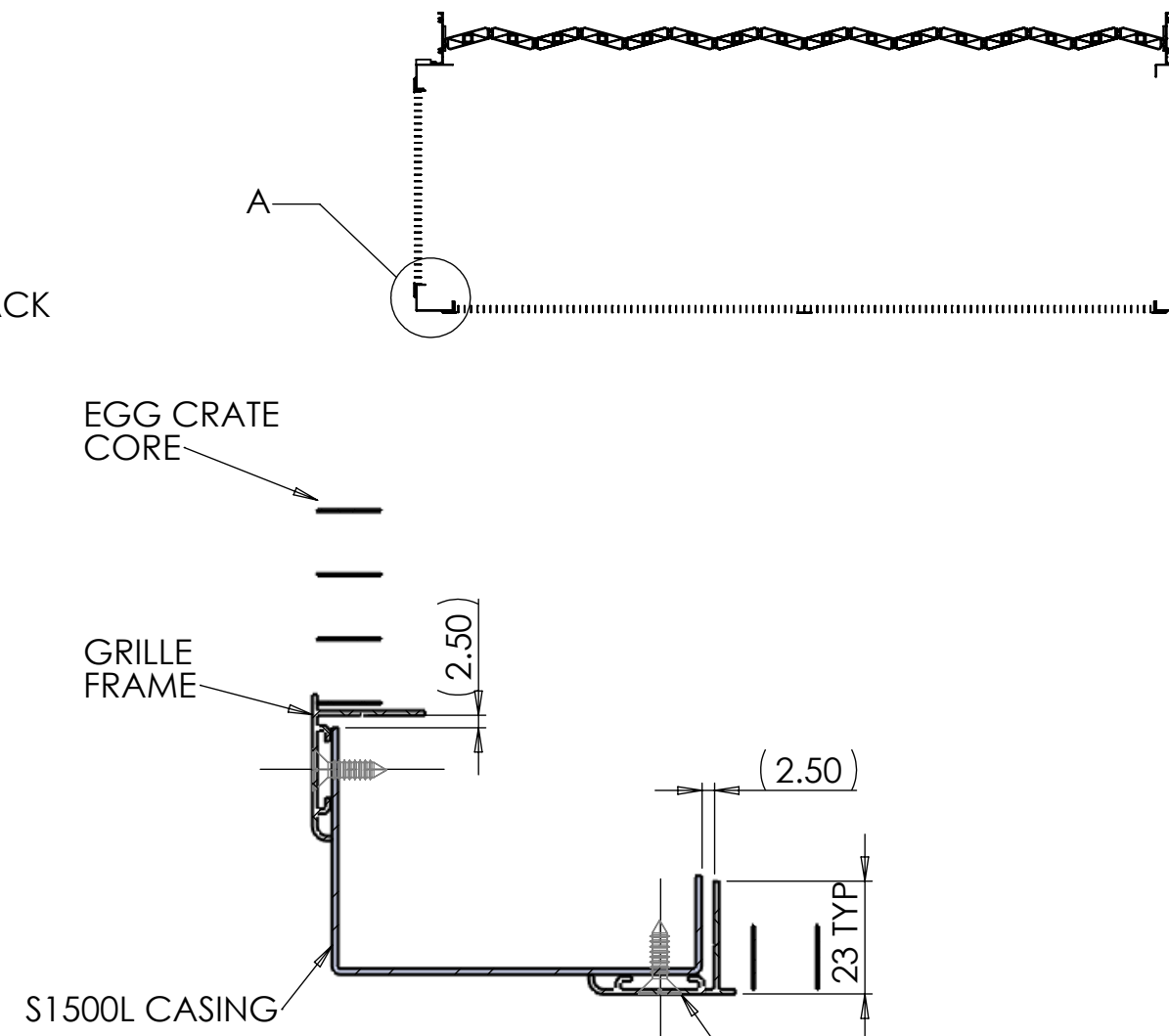
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REVISIONS

REV.	DESCRIPTION	DATE	DRAWN
-	See Sheet1	-	-



SECTION A-A  
SCALE 1 : 15



DETAIL A  
SCALE 2 : 3

GRILLE OPENING		
POSITION	APERTURE DIMENSION	QTY
SIDE	1200X400	2
BASE	1425X1425	1

HEIGHT FROM FINISHED FLOOR LEVEL TO UNDERSIDE OF E-STACK	TYPE	OPEN AREA
>2.7M	EGG CRATE	12MM
<2.7M	FINGER GUARD	<8MM



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SCALE 1:30 A3 SHEET 2 OF 2