



**DO NOT SCALE**

**IF IN DOUBT, ASK!**

REVISIONS

REV.	DESCRIPTION	DATE	DRAWN
1	NOTES	12/08/2016	CC

NOTES:

- UNIT FINISHED IN GALV. AS STANDARD. RAL COLOURS AVAILABLE ON REQUEST AT ADDITIONAL COST. REFER TO QUOTATION / CONTRACT / VARIATION ORDER SCHEDULE FOR DETAILS FOR COLOUR AND COSTS.
- GRILLES NOT SHOWN.
- GRILLES AVAILABLE ON REQUEST AT ADDITIONAL COST. REFER TO QUOTATION / CONTRACT / VARIATION ORDER SCHEDULE FOR DETAILS FOR COLOUR AND COSTS.
- IF UNIT IS POSITIONED LESS THAN 2.7M ABOVE GROUND, FINGER GUARD GRILLES MUST BE USED.
- UNIT SUPPLIED WITH 4 NO. FIXING BRACKETS.
- TYPE A HANDING SHOWN. TYPE B AVAILABLE (HANDING ALTERS POSITION OF ACTUATOR).

MATERIAL:  
MILD STEEL

FINISH  
GALV. OR ZINTEC POWDER COATED

MASS WITHOUT PACKAGING  
60KG

TOLERANCES EXCEPT WHERE OTHERWISE STATED  
 X ± 0.5MM  
 X.XX ± 0.05MM  
 ANGLES ± 0.5°  
 SURFACE TEXTURE TO BE 1.6 UMRA OR BETTER

DE-BURR ALL SHARP EDGES AND HOLES  
 ITEM MUST BE FREE FROM SCRATCHES, DENTS AND OTHER BLEMISHES.

DIMENSIONS IN MILLIMETRES



UNIT 3A, THE SHADE, SOHAM, CB7 5HF  
 T: 01223 450060 F: 01223 450061  
 www.breathingbuildings.com/products

TITLE:  
E-STACK: F500 CLASSIC  
VERSION 3 (TYPE A)

DRAWING NO:

1508\_9001

REV	DRAWN	DATE	CHK'D	DATE
1	CC	12/08/2016		

SCALE 1:18 A3 SHEET 1 OF 1



BREATHING BUILDINGS CONTINUOUSLY WORK TO IMPROVE OUR PRODUCTS. TO ENSURE UP TO DATE DRAWINGS, PLEASE CONTACT BREATHING BUILDINGS.