



DO NOT SCALE

IF IN DOUBT, ASK!

REVISIONS

REV.	DESCRIPTION	DATE	DRAWN
------	-------------	------	-------

NOTES:

- UNIT FINISHED IN GALV. AS STANDARD. RAL COLOURS AVAILABLE ON REQUEST AT ADDITIONAL COST. REFER TO QUOTATION / CONTRACT / VARIATION ORDER SCHEDULE FOR DETAILS FOR COLOUR AND COSTS.
- GRILLES NOT SHOWN.
- GRILLES AVAILABLE ON REQUEST AT ADDITIONAL COST. REFER TO QUOTATION / CONTRACT / VARIATION ORDER SCHEDULE FOR DETAILS FOR COLOUR AND COSTS.
- IF UNIT IS POSITIONED LESS THAN 2.7M ABOVE GROUND, FINGER GUARD GRILLES MUST BE USED.
- UNIT SUPPLIED WITH 4 NO. FIXING BRACKETS. TYPE A HANDING SHOWN. TYPE B AVAILABLE (HANDING ALTERS POSITION OF ACTUATOR).

MATERIAL:
MILD STEEL

FINISH
GALV. OR ZINTEC POWDER COATED

MASS WITHOUT PACKAGING
<60KG

TOLERANCES EXCEPT WHERE OTHERWISE STATED
 X ± 0.5MM
 X.XX ± 0.05MM
 ANGLES ± 0.5°
 SURFACE TEXTURE TO BE 1.6 UMRA OR BETTER

DE-BURR ALL SHARP EDGES AND HOLES
 ITEM MUST BE FREE FROM SCRATCHES, DENTS AND OTHER BLEMISHES.

DIMENSIONS IN MILLIMETRES



15 STURTON STREET, CAMBRIDGE, CB1 2SN
 T: 01223 450060 F: 01223 450061
 www.breathingbuildings.com/products

TITLE:
E-STACK: F500 CLASSIC
VERSION 3 (TYPE A)

DRAWING NO:
1508_9001

REV	DRAWN	DATE	CHK'D	DATE
	CC	04/07/2016		

SCALE 1:18 A3 SHEET 1 OF 1



BREATHING BUILDINGS CONTINUOUSLY WORK TO IMPROVE OUR PRODUCTS. TO ENSURE UP TO DATE DRAWINGS, PLEASE CONTACT BREATHING BUILDINGS.