



**DO NOT SCALE**

**IF IN DOUBT, ASK!**

REVISIONS

REV.	DESCRIPTION	DATE	DRAWN
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NOTES:

1. TYPE A HANDING SHOWN UNIT FINISHED IN GALV. AS STANDARD. RAL COLOURS AVAILABLE ON REQUEST AT ADDITIONAL COST.
2. GRILLES NOT SHOWN. GRILLES AVAILABLE ON REQUEST AT ADDITIONAL COST.
3. NO MOUNTING BRACKETS. UNIT TO BE SUSPENDED BY FASTENERS THROUGH HOLES ON TOP SURFACE OF UNIT. NOTE UNIT IS HANDED. HANDING ALTERS POSITION OF ACTUATOR CASING AND CONTROL BOX.
4. DAMPER PHYSICAL FREE AREA APPROX. 0.26m<sup>2</sup>.

MATERIAL:  
MILD STEEL

FINISH  
GALV. OR ZINTEC POWDER COATED

MASS WITHOUT PACKAGING  
<65KG

TOLERANCES EXCEPT WHERE OTHERWISE STATED

X	±	0.5MM
X.XX	±	0.05MM
ANGLES	±	0.5°

SURFACE TEXTURE TO BE 1.6 UMRA OR BETTER

DE-BURR ALL SHARP EDGES AND HOLES ITEM MUST BE FREE FROM SCRATCHES, DENTS AND OTHER BLEMISHES.

DIMENSIONS IN MILLIMETRES



15 STURTON STREET, CAMBRIDGE, CB1 2SN  
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TITLE:

F500E E-STACK (TYPE A)

DRAWING NO:

1347\_9001

REV	DRAWN	DATE	CHK'D	DATE
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CC	06/02/2015			
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SCALE 1:20	A3	SHEET 1 OF 1
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